

Date: Friday, 25/04/2008 12:50:47 PM
 User: Jean-Luc Menard

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLATE
Job Number : 38802	
Estimate Number : 13272	
P.O. Number :	Part Number : D323855
This Issue : 25/04/2008 S.O. No. :	Drawing Number : D3238 REV.D U/R
Prsht Rev. : NC	Project Number : N/A
First Issue : 11	Drawing Revision : D U/R
Previous Run :	Material :
Written By : <u>08.04.25</u>	Due Date : 02/05/2008 Qty: 2 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 08-04-18 DD verified by:EC	

Additional Product

FOR ENGINEERING USE ONLY

PROTOTYPE

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0375X03000	6061T6 BAR .375 X 3.00
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Comment: Qty.: 0.0510 f(s)/Unit Total : 0.1021 f(s)
 6061T6 aluminum bar 0.375" X 3.00"
 batch: 17807 IB 8-4-28

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3238
 Dwg Rev: D
 Prog Rev: D

IB 8-4-28(3)

2-Deburr if necessary

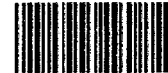
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-4-28

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

85 08/04/29(3)

5.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: 1- Face mill as per dwg D3238

2-Deburr as per dwg D3238

20 08/04/29

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PLATE

Job Number: 38802

Part Number: D323855

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

58/04/29

7.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

FL 08/04/29 (3)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



**ENGINEERING
APPROVAL**

ASS 08.04.29



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

FL 08-04-29 (3)

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

W 08/04/29

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/08/25

Job Completion



Change to w/o 00220

W 08/05/09

